

BioImplant

BioImplant ITN – Developing Next Generation Bioabsorbable Materials for Medical Implants



This project has received funding from the European Union's Horizon 2020 research and innovation programme under the Marie Skłodowska-Curie grant agreement No 813869



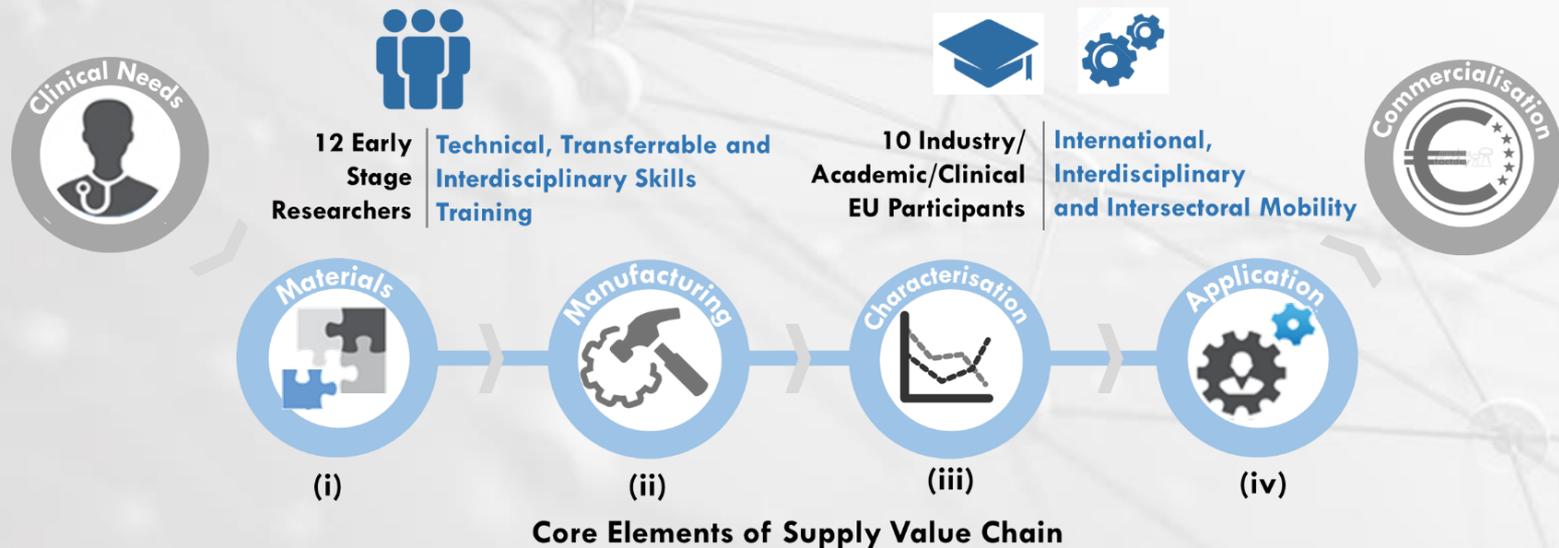
O'É Gaillimh
NUI Galway

1. Background



BioImplant ITN

Programme Vision: The programme vision of the BioImplant ITN is to deliver **technical, interdisciplinary and transferrable skills training** to the ESR community (12 researchers in total) **throughout all areas of the medical device development Supply Value Chain.**



Integrated Research and Training programme centred on ‘Supply Value Chain’ of Medical Implant Development

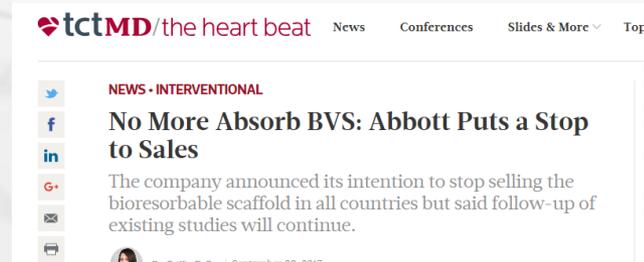
Motivation

Polymers:

 Mechanical Properties  Slow degradation



Abbott pulls troubled Absorb stents from worldwide market



Magnesium:

 Mechanical Properties  Rapid degradation



Research Objectives

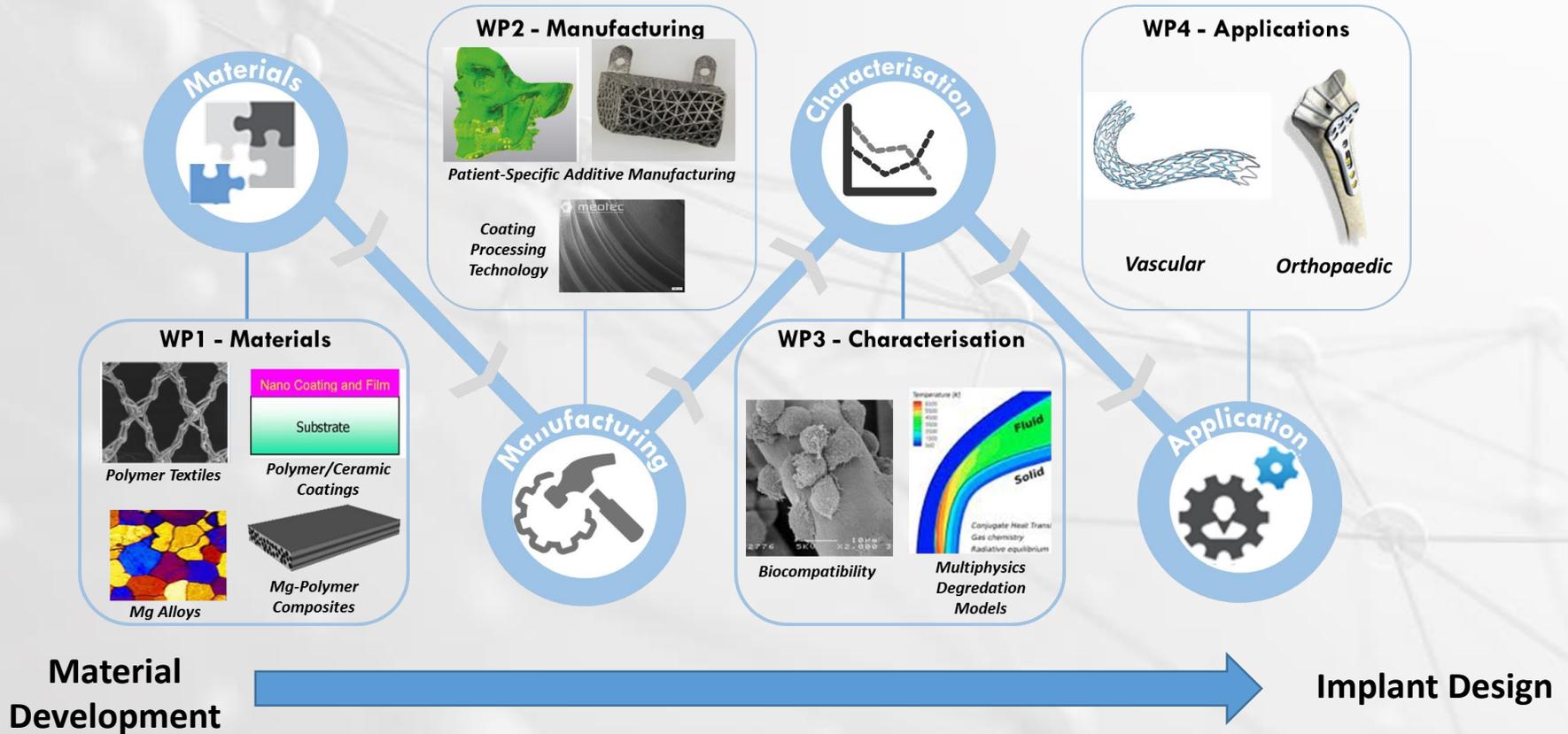
Scientific Vision: Develop and implement improved bioabsorbable materials for vascular and orthopaedic implant applications

- OBJ-1** **Enhance** the mechanical properties of **polymer-based** bioabsorbables through novel processing technologies.
- OBJ-2** **Control** degradation rates of **magnesium-based** bioabsorbable materials through innovative polymer and ceramic coating technologies.
- OBJ-3** **Develop** novel **composite-based bioabsorbables** material that exhibit superior mechanical properties to traditional polymers.

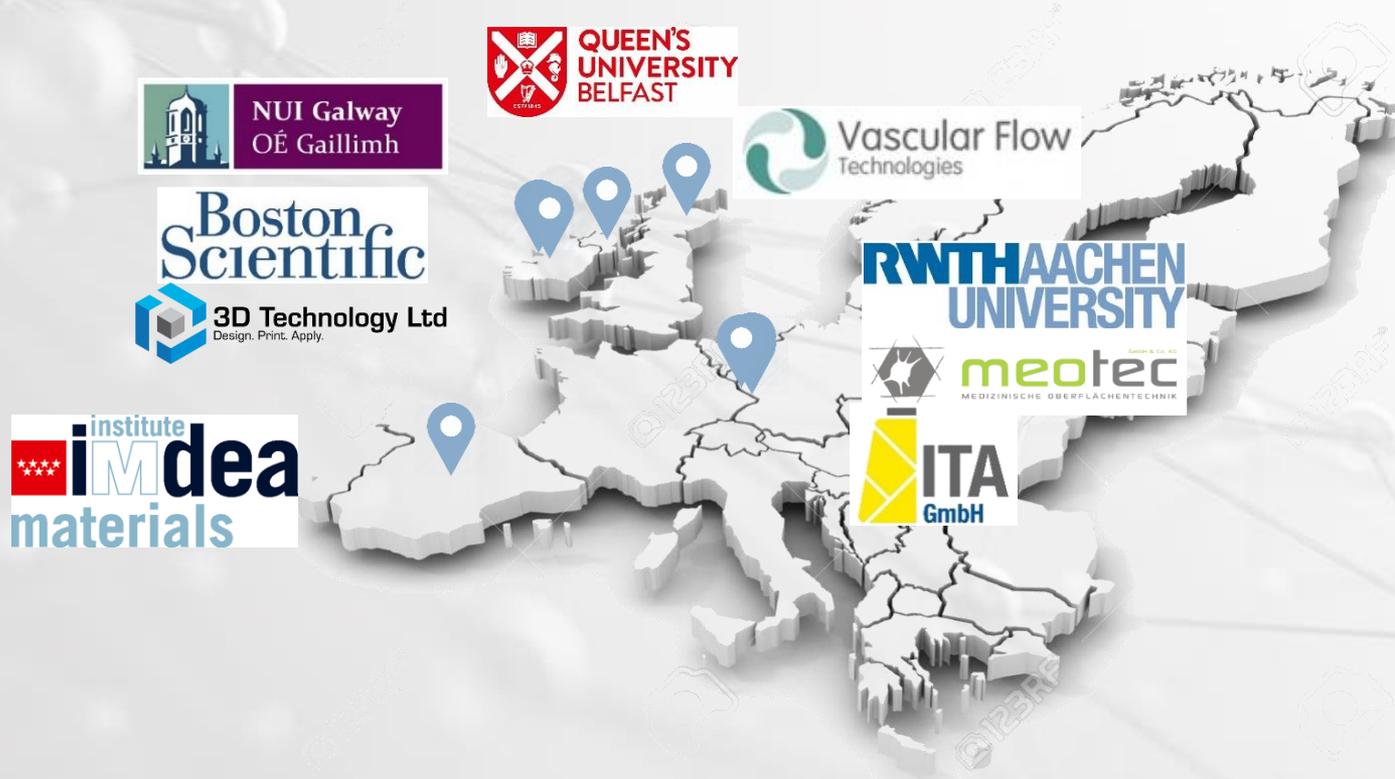


Integrated Research & Training

Research programme centred on ‘Supply Value Chain’ of Medical Device Development



Who are we?



Partner Organisations



BioImplant ESRs

<p>Kerstin Van Gaalen</p>  	<p>Clara Hynes</p>  
<p>Martina Berinini</p>  	<p>Lison Rocher</p>  
<p>Swati Nandan</p>  	<p>Emily Morra</p>  
<p>Flavia Caronna</p>  	<p>Felix Benn</p>  
<p>Agnese Luchetti</p>  	<p>Wahaaj Ali Rizvi</p>  
<p>Cillian Thompson</p>  	<p>Carolina Costa</p>  

2. Project Roadmap



T 1.1: Polymers

Lison (ESR 1)  

Emily (ESR 6)  

Agnese (ESR9)  

Flavia (ESR10)   

Swati (ESR3)   

Martina (ESR7)   

T1.2: Magnesium

Clara (ESR 2)  

Felix (ESR 5)  

Kerstin (ESR 4)   

T1.3: Composites

Sajjad (ESR 8)  

Wahaaj (ESR 11)  

Cillian (ESR12)  



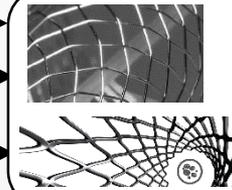
Stretch Blow Moulding
(PLLA + nano-particles)

T 4.1: Vascular

Coronary
Stents



Stents
(other)



T4.2: Orthopaedic

Bone
Scaffolds



Fixation
Screw/Plates
Systems



Polymer/Ceramic Coatings
for Magnesium 

Fibre-based structures

Mg-power process/
Ad Manufacturing

Mg-Computational
Model (WP3)

Self-reinforced
polymer composite

Mg-fibre composite

Composite 3D
Printing process

Polymer-covering (SLF)
Ex-vivo model (WP3)

Polymer SLF
Cadaveric Model (WP3)

3. Training Programme



Training Objectives

Training Vision: Provide world-class training to a new generation of highly skilled early-stage researchers in the area of biomaterial and medical implant development

OBJ-1

Develop **core technical skills** to ESRs throughout all elements of the Supply Value Chain through **hands-on research**

OBJ-2

Provide **advanced technical skills** training on advanced topics in all core elements of the Supply Value Chain through **network-wide training** events

OBJ-3

Promote **key transferable skills** to ESRs in areas such as communication and dissemination through network-wide training events to enable ESRs to **excel in both academic and non-academic environments**

OBJ-4

Provide network-wide training on **interdisciplinary aspects** of medical implant development, such as clinical engagement and entrepreneurship

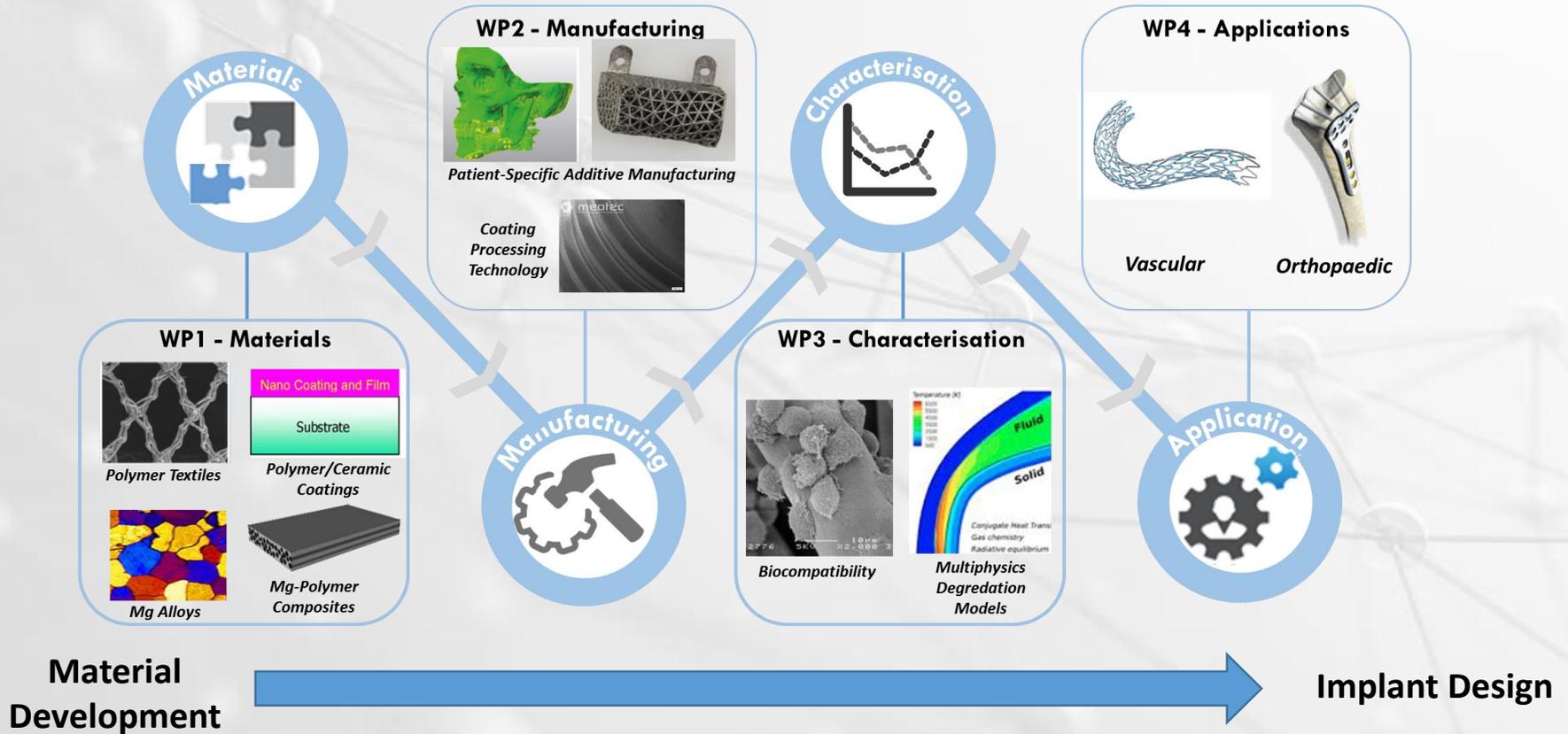
OBJ-5

Promote **international mobility of ESRs** through inter-sectoral placement and secondment opportunities between participating countries

Impact: Enhance career development and employability and promote development into leading innovators in medical implant technologies.

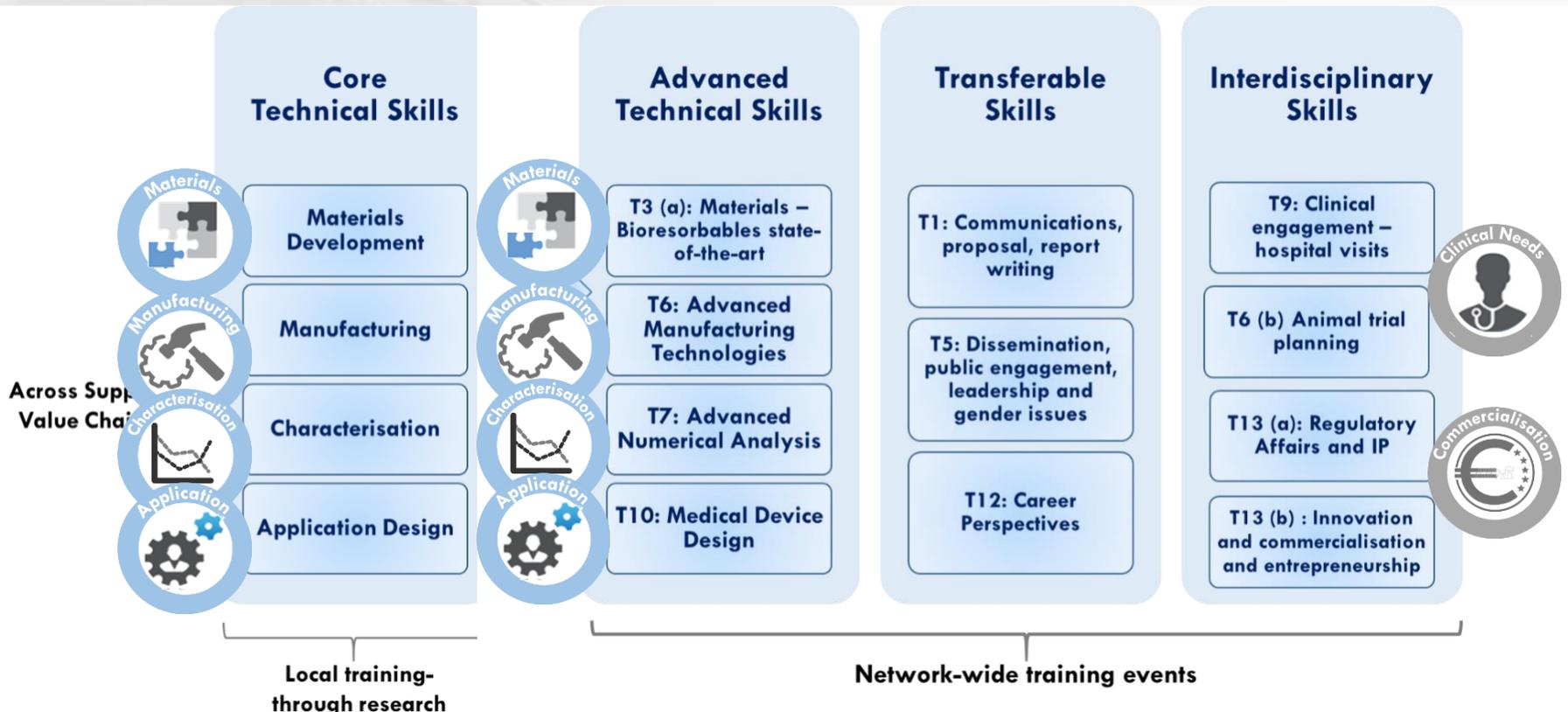
Integrated Research & Training

Research programme centred on ‘Supply Value Chain’ of Medical Device Development



Training – Skills Development

Training programme centred on ‘Supply Value Chain’ of Medical Device Development

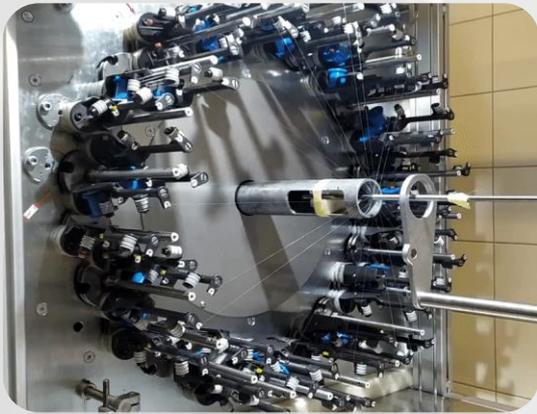


3. Results

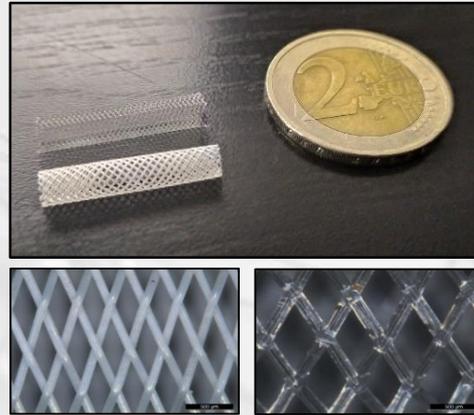


Development of next generation bioresorbable polymer stent

Manufacturing



Polymeric Braided Bioresorbable Stents



• Experimental Characterization



• Finite Element Simulation



Project main steps

- In-house manufacturing of PLLA braided stents
- *In-vitro* mechanical characterisation
- Development of a computational model to study stent mechanical performance in patient-specific scenarios
- Study of the degradation behaviour *in-vitro*



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Bioimplant

Improving Stenting Treatment for Superficial Femoral Arteries

- Development of computational patient-specific modelling for prediction and planning of stenting procedure

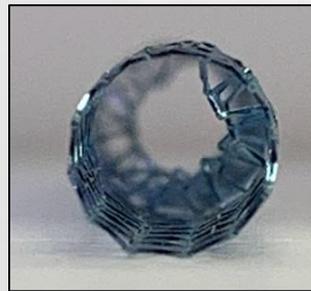
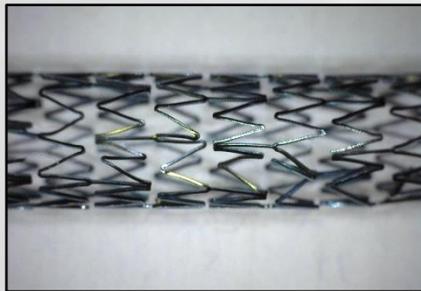


Vessel reconstruction from imaging [1, 2]

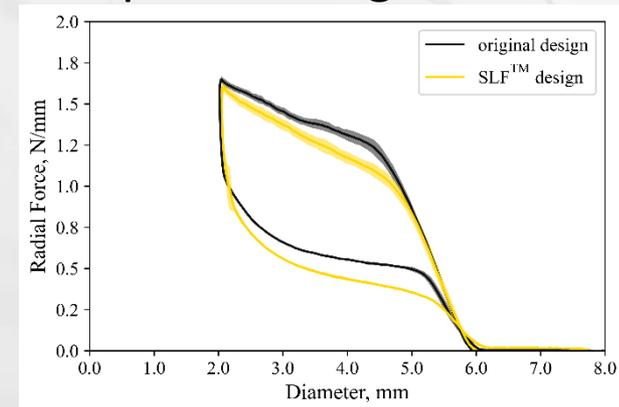


Finite Element modelling of device implantation and prediction of relevant clinical outcome (e.g., lumen gain)

- Development of Spiral Laminar Flow SLF™ technology on a self-expanding stent to recover the natural pattern of blood flow for improved long-term outcomes



Views of SLF™ technology applied on self-expanding stent



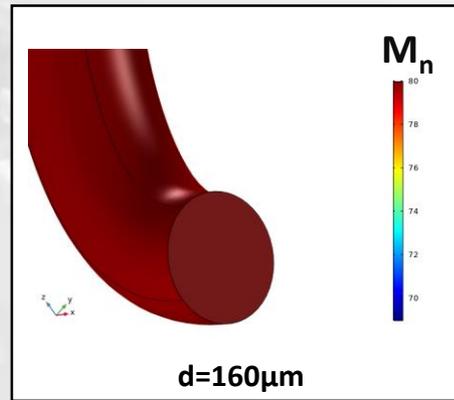
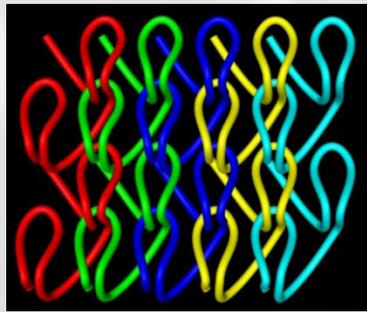
Radial compression behaviour of original and SLF™ designs

[1] Colombo et al., Scientific Reports. 1–12 (2021)

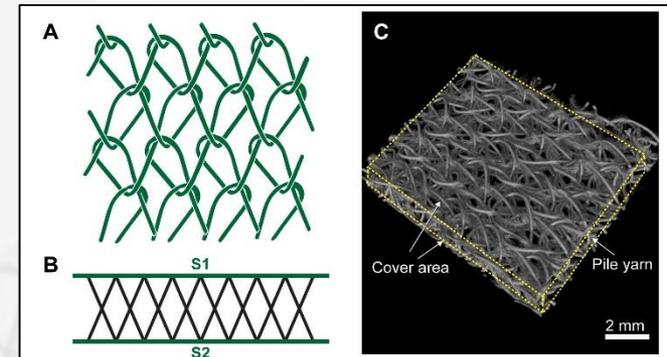
[2] Colombo et al., Medical Engineering and Physics. 75, 23–35 (2020)

Development of a bioabsorbable polymeric textile scaffold for bone tissue engineering

MODELLING

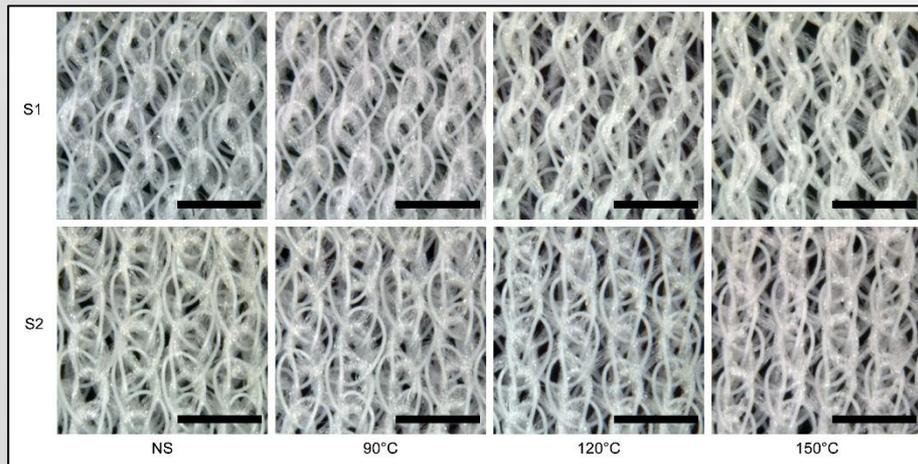


MANUFACTURING

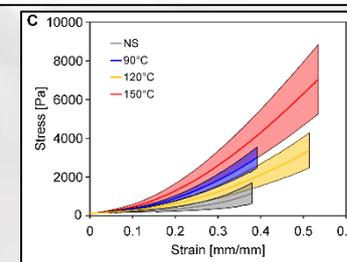
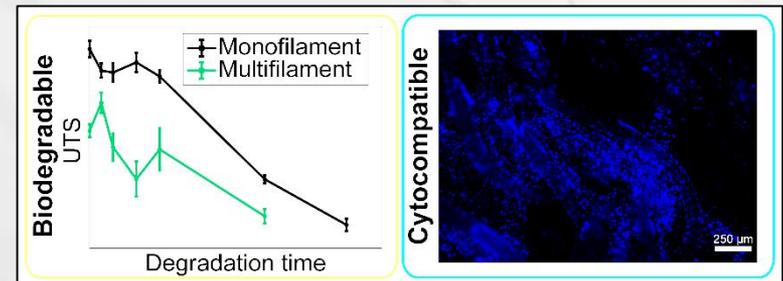


Bioabsorbable polyesters: PLA and P4HB

OPTIMIZATION



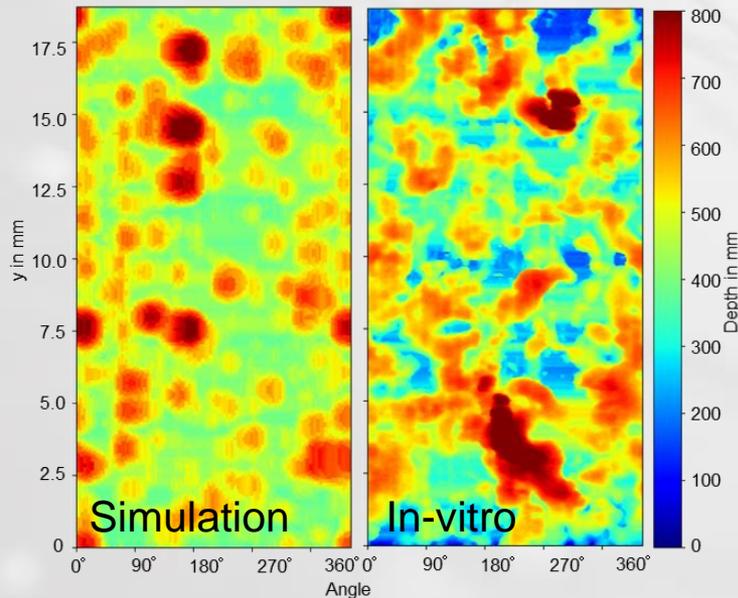
CHARACTERIZATION



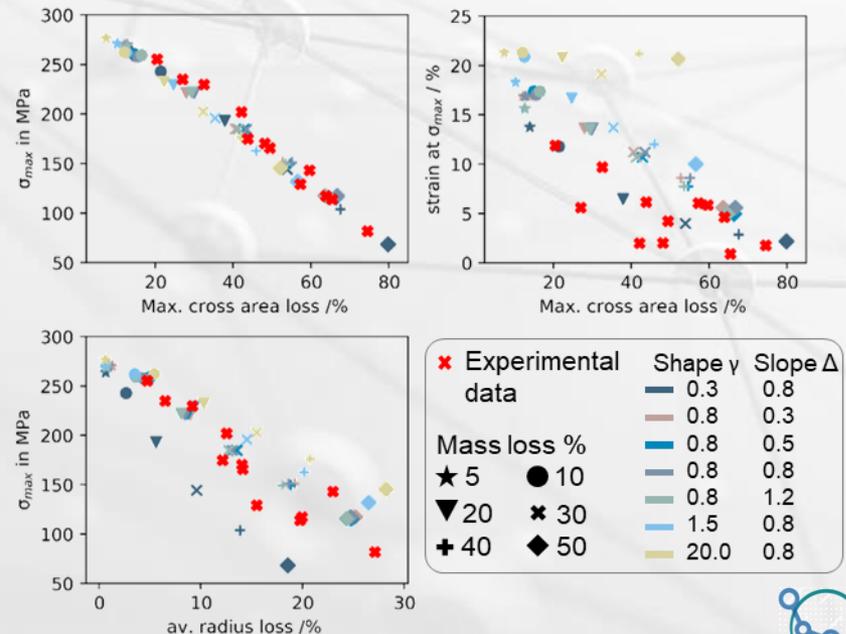
Numerical modelling of Magnesium degradation

Phenomenological and mechanical fitting of magnesium degradation

Phenomenological tracking by automated surface tracking (PitScan¹)



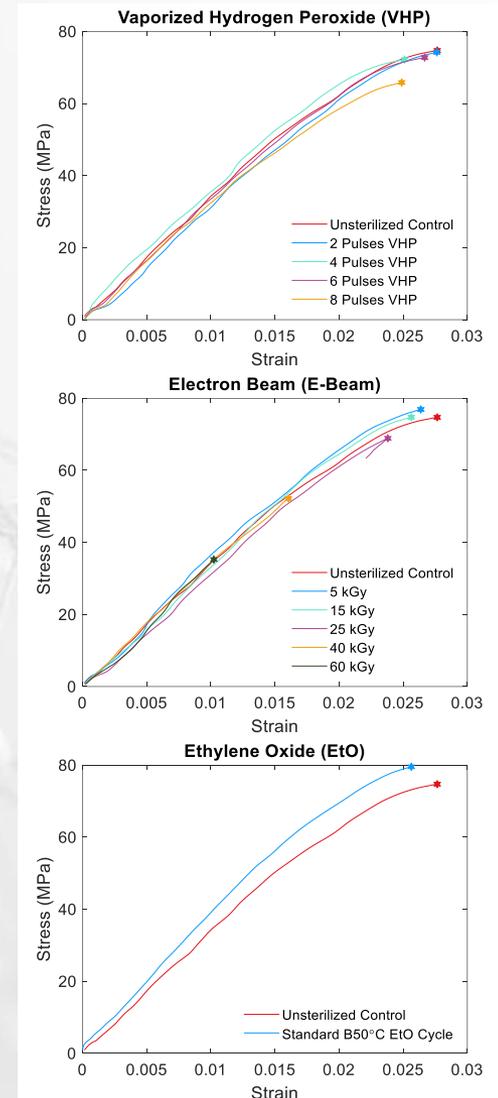
Mechanical integrity fitting by surface features



¹ van Gaalen, Kerstin, et al. "Automated ex-situ detection of pitting corrosion and its effect on the mechanical integrity of rare earth magnesium alloy-WE43." *Bioactive materials* 8 (2022): 545-558.

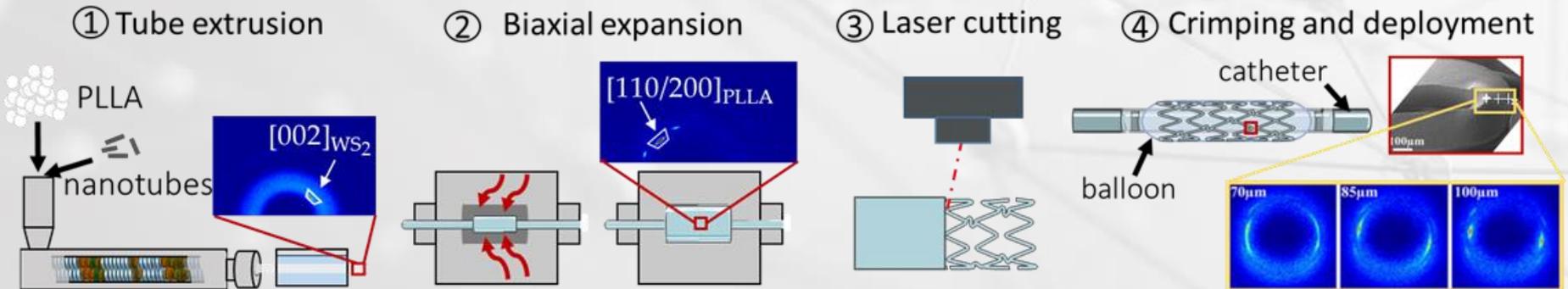
ESR 6: Sterilization of PLLA

- Understanding changes caused to Poly (L-lactide) (PLLA) during sterilization is a critical prerequisite to determining device performance.
- There is also a need to broaden available sterilization modalities within the medical device industry.
- This study aimed to evaluate the effects of vaporized hydrogen peroxide (VHP) sterilization on PLLA against two common sterilization techniques (e-beam and EtO) and assess its suitability as a novel, alternative sterilization modality.
- VHP produced comparable if not superior results to EtO and e-beam and is supported for use with PLLA based bioresorbable medical devices.



Investigation of a nanocomposite material and improvement of manufacturing process for stronger bioresorbable stents

- Production of neat and nanocomposite PLLA bioresorbable stents
- Characterisation at **each step of the stent manufacturing process**
- Study the **effect of the nanoparticle addition** on the PLLA microstructure
- Study of the **effect of processing parameters** (during extrusion, biaxial expansion and crimping) on the microstructure and mechanical properties of the stent prototypes



Main steps of a PLLA bioresorbable stent manufacturing process and characterisation of the microstructure by Wide angle x-rays scattering

Project: Design and optimization of spiral laminar flow stents for peripheral artery applications to provide optimal flow and mechanical performance

- Development of an *in vitro* bioreactor to evaluate functional performance of varied stent designs providing conditions comparable to native peripheral arteries
- Verification of the bioreactor design through Computational Fluid dynamic studies (CFD)
- Incorporation of Vascular Flow Technologies, UK (VFT) Spiral Laminar Flow for self-expanding nitinol stents through CFD studies to improve patency of peripheral stents

